



2003 Reserve Cabernet Sauvignon, Napa Valley

- ◆ **ZD organically certified Rutherford Estate vineyard has been the foundation of every vintage**
- ◆ **100% Cabernet Sauvignon**
- ◆ **Less than 1000 cases produced**
- ◆ **Selected from the top vineyard lots of the vintage**
- ◆ **Open-top fermentation allows the cap to be hand punched every 8 hours**
- ◆ **34 month barrel aging in American Oak**

Tasting Notes:

This 100% Cabernet Sauvignon is a blend of our best Napa Valley lots from the 2003 vintage. The 2003 Reserve Cabernet is a stellar example of how the art of blending vineyards can produce a wine that has surpassed its individual parts. After three years of “resting” in 60 gallon toasted American Oak barrels, an intriguing wine balanced with complexity, and depth of flavor has emerged. Only 678 cases of this wine were produced in 6pk wooden lay-down boxes. The 2003 vintage, our 35th Anniversary, shows beautifully at this point and will continue to age gracefully for many years to come.

-Robert de Leuze, Winemaster/CEO